

What is claimed is:

1. A lavatory basin adapted to be impervious to water pressure coming from a wash stand spigot, and the weight of water in a full basin, the basin comprising:

a) a concave-shaped bowl formed from pliable interwoven members, the bowl having a top and bottom surface, an upper annular peripheral edge and an opening formed in a lower portion;

b) a first sealant layer coating the bowl bottom surface, the first sealant layer having a bottom surface;

c) a fibrous cloth having a top and bottom surface, the fibrous cloth top surface adhered to the first sealant layer bottom surface;

d) a second sealant layer coating the fibrous cloth bottom surface; and

e) a third sealant layer coating the bowl top surface.

2. The basin of Claim 1, further comprising a cylindrically shaped drain pipe inserted through the opening formed in the bowl lower portion, the drain pipe including an annular collar disposed at a top end for fitting around the bowl lower portion opening and a downwardly extending tubular portion for aligning with a sewer drain.

3. The basin of Claim 2, further comprising a fourth sealant layer applied to a top surface of the third sealant layer for

creating a water-tight seal for the drain pipe inserted through the bowl lower portion opening.

4. The basin of Claim 1, wherein the basin concave-shaped bowl pliable interwoven members are wicker.

5. The basin of Claim 1, further comprising an annular edge disposed along the bowl upper peripheral.

6. The basin of Claim 1, wherein the bowl is positioned within an opening of a wash stand.

7. The basin of Claim 5, wherein the bowl is positioned within an opening of a wash stand having a top surface, the bowl upper peripheral annular edge disposed above the wash stand upper surface.

8. The basin of Claim 5, wherein the bowl is positioned within an opening of a wash stand having a top surface, the bowl upper peripheral annular edge disposed below the wash stand upper surface.

9. The basin of Claim 2, wherein the bowl is positioned upon a top surface of a wash stand, the wash stand having an opening for receiving the basin drain pipe.

10. The basin of Claim 1, wherein the first, second and third sealant layers each comprise at least one coat of clear epoxy.

11. The basin of Claim 1, wherein the fibrous cloth is fiberglass.

12. The basin of Claim 1, further comprising:

a) a second fibrous cloth having a top and bottom surface, the second fibrous cloth bottom surface adhered to a top surface of the third sealant layer; and

b) a top sealant layer coating the second fibrous cloth top surface.

13. A lavatory basin adapted to be impervious to water pressure coming from a wash stand spigot, the basin comprising:

a) a concave-shaped wicker bowl having a top and bottom surface, an upper annular peripheral edge and an opening formed in a lower portion;

b) a first sealant layer comprising at least one coating applied to the bowl bottom surface, the first sealant layer having a bottom surface;

c) a fibrous cloth having a top and bottom surface, the fibrous cloth top surface adhered to the first sealant layer bottom surface;

d) a second sealant layer comprising at least one coating applied to the fibrous cloth bottom surface;

e) a third sealant layer comprising at least one coating applied to the bowl top surface; and

f) a cylindrically shaped drain pipe inserted through the opening formed in the bowl lower portion, the drain pipe including an annular collar disposed at a top end for fitting

around the bowl lower portion opening and a downwardly extending tubular portion for aligning with a sewer drain.

14. The basin of Claim 13, further comprising a fourth sealant layer applied to a top surface of the third sealant layer for creating a water-tight seal for the drain pipe inserted through the bowl lower portion opening.

15. The basin of Claim 13, further comprising a thickness of the sealant layers on the bowl top and bottom surface of .5 to 3.0 mm.

16. The basin of Claim 13, further comprising:

- a) a second fibrous cloth having a top and bottom surface, the second fibrous cloth bottom surface adhered to a top surface of the third sealant layer; and

- b) a top sealant layer coating the second fibrous cloth top surface.

17. A method for making a water impervious lavatory basin, the steps of the method comprising:

- a) providing a concave-shaped bowl constructed from pliable interwoven members, the bowl having a top and bottom surface and an opening formed in a lower point of the bowl;

- b) applying a first sealant layer to the bowl bottom surface, the first sealant layer having a bottom surface;

- c) permitting the first sealant layer to become tacky;

d) applying a fibrous cloth layer soaked in a wet curable sealant to the first sealant layer bottom surface, the fibrous cloth layer having a bottom surface;

e) applying additional layers to the fibrous cloth bottom surface after it has hardened;

f) permitting the additional sealant layers to cure;

g) applying sealant layers to the bowl top surface; and

f) permitting the sealant layers applied to the bowl top surface to cure.

18. The method of Claim 17, further comprising the steps of:

a) inserting a drain pipe through the bowl opening cut in the lower portion, the drain pipe including an annular collar disposed at a top end for fitting around the bowl lower portion opening and a downwardly extending tubular portion for aligning with a sewer drain;

b) applying an additional sealant layer for creating a water-tight seal around the drain pipe collar; and

c) permitting the additional sealant layer to cure.

19. The method of Claim 17, wherein the pliable interwoven members are wicker.

20. The method of Claim 17, wherein the steps of applying the sealant layers employs brushing, dipping or spraying.